



**Antique diamond and enamel circular cluster brooch pendant by Theodore B Starr, American  
c.1895,**

the principal round brilliant to the centre of a diamond cross and diamond circular frame, within the openwork ground white enamel scroll decoration with black enamel detail, from a three stone diamond detachable suspension hoop, mounted in gold and platinum, the brooch fitting also detachable (unscrews once the small catch is pulled up), stamped T B STARR to the brooch fitting

Diameter 3.2cm / 1 1/4"

Weight: 24g