

**S.J. PHILLIPS**



**Antique purple and yellow enamel, diamond and 14ct gold pansy brooch, American c.1900,**  
enamelled in rich lilac colour to the upper petals, similar to the rims of the lower yellow petals,  
naturalistic markings to centre , claw set to middle with an old brilliant cut diamond accent stone, hinged  
pendant loop to verso, mounted in gold, the fitting stamped with 14K and the maker's mark  
Length 2.7cm / 1 1/16"  
Weight: 8.5g